

## Presious/Semi Precious (PALLADIUM LESS THAN 30%)

1 Turn on the power switch on your right side

2 Choose your course by  (0 to 99)

1. START TEMP will Flash
2. START TEMP illuminates

3 Put the alloy into **CARBON CRUCIBLE**

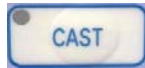
4 Put **CARBON CRUCIBLE** into the muffle

Press



5 Machine will beep (HOLD TIME illuminates)

Press



6 Put your burned-out casting ring on the muffle

7 Close the chamber lid and move the locking arm down to the bottom

Chamber will invert then revert automatically

8 Done

Open the chamber lid